

## **SEAT BELTS**

Seat belts, when used properly, hold the operator in the seat and help contain them inside the rollover protection structure (ROPS) in the event of a collision or tip-over. The seat assembly, which includes the seat belt and mounting hardware, should be inspected regularly. Inspection is recommended during the pre-shift walk around and as instructed in the manufacturer's Operation and Maintenance Manual. Include the following items when inspecting the seat belt:

- Inspect the seat belt mounting hardware for wear or damage Replace any mounting hardware that is worn or damaged
- Inspect mounting bolts
   Tighten mounting bolts to specification if the bolts are loose
- Inspect the buckle for wear or damage
   Replace the seat belt if the buckle is worn or damaged
- Inspect the seat belt webbing for wear or damage
   Replace the seat belt if webbing is worn or damaged
- Inspect seat belt buckle and retractor(s) for proper function
   Replace the seat belt if seat belt buckle or retractor is not functioning
- Inspect the seat belt label for date of installation
   Replace seat belt after 3 years of service life or as recommended in the Operation and Maintenance Manual
- Additional inspection for three point seat belt (if equipped)
   Inspect shoulder loop web guide. Adjust shoulder loop hardware and/or remove obstruction
   Inspect the seat belt height adjuster. Replace the seat belt if the height adjuster is not functioning
- Consult your Cat® dealer for the replacement of the seat belt and the mounting hardware. Remember:

  Perform inspections of the seat belt and mounting hardware before operating the machine
  Replace any damaged or worn parts

  Wear seat belt at all times while operating the machine
  Sponge the webbing clean with mild soap and water. DO NOT use bleach, dye or industrial detergents

